



301 TRAVIS LANE, WAUKESHA, WI 53189

1-800-752-6917

www.thermtech.net

Customer Order Worksheet Instructions and Frequently asked Questions

Plain Carbon, Alloy, Iron & Aluminum Work Sheet - Red

1. Please use one sheet per alloy and hardness. 4140 for harden and temper to 50 - 55 R/C and 45 - 50 R/C require two (2) different sheets.
2. Please identify Customer Name by Full Name not Initials.
3. Please only put in hardness when a hardness is required by the heat-treat process, i.e. Cryo only does not need hardness. All hardening and Carb-Hardening processes require hardness even if it is "File Hard" or "Max Hardness."
4. Please print legibly and print your name so we know who to contact if we have questions. Please use pen.
5. Please use one (1) cardboard box per job. Please keep cardboard box weights to less than 60 lbs. Please identify boxes clearly with your Company Name.
6. **Please be as specific as possible regarding special instructions.** We can never have too much information.